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## KS Polyolefin-Adhesive-Set

## Tips for use

- 1. The best results are obtained when the parts are bonded within one hour of application of the primer. A second application of K+S Polyolefin-Primer should not be applied within 8 hours of the original application.
- 2. As a result of its slightly basic properties, the primer also works as an activator and accelerates the hardening of K+S MULTI-PURPOSE ADHESIVE/MAGNUMBOND. After establishing the bond, functional firmness is usually reached within 30 seconds, however, a waiting time of 24 hours at 22°C should be observed so that the adhesive can develop its maximum firmness.
- 3. K+S Polyolefin-Primer fluoresce under UV light and thereby enables an application inspection with a UV lamp.
- 4. K+S Polyolefin-Primer is recommended for use in combination with K+S MULTI-PURPOSE ADHESIVE/MAGNUMBOND.
- 5. Do not use primer for materials that can be bonded with K+S MULTI-PURPOSE ADHESIVE/MAGNUMBOND alone.
- Do not bring the nozzle of the adhesive bottle into contact with areas that were treated with primer.









