



Polishing and Re-finishing Methods

Minor scratches and scuffing can be easily removed from Zenolite by hand with selected liquid polishes and soft polishing cloths. More severe damage can be restored completely to the original highgloss finish using very fine grades of wet and dry sandpaper by hand or by machine where necessary.

Precautions

- Ensure Zenolite[™] is clean and free of any dust or dirt
- Use only clean polishing cloths
- Apply liquid polish sparingly to avoid spatter and longer than necessary polishing time
- Always use a light touch by hand and slow speed on machines (below 3000 rpm) for short periods (below one minute) to avoid any heat build up
- Always wear appropriate personal safety equipment when using machines

Materials and Equipment

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| Polish | - 3M Finesse Marine Liquid Polish or Kitten Liquid Polishing Wax |
| | - 3m Perfect It liquid extra cut or Kitten liquid extra cut and polish |
| Polishing Cloth | - 3M Blue Microfibre or Kenco Yellow Microfibre |
| Buff | - 3M Marine Superbuff or any quality lambs wool polishing buff |
| Sanding Paper | - 1500 to 3000 grit wet and dry and spray bottle |
| Polishing Machine | - 2000 to 3000 rpm electric or air driven disc type |

Fine Scratches or Scuffing

1. Apply liquid polish to area in a gentle circular motion using polishing cloth
2. Remove liquid polish while still damp using gentle circular motion using new cloth

Moderate Scratches

1. Apply fine water spray to affected area and sand lightly using with 3000 grit wet paper
A few seconds is typically all that is required
2. Wipe off sanding residue
3. Apply extra cut to area in gentle circular motion using polishing cloth
4. Remove extra cut with polishing new cloth
5. Apply liquid polish to area in a gentle circular motion using another new cloth
6. Remove liquid polish while still damp using gentle circular motion using further new cloth

Severe Damage

1. Apply fine water spray to affected area and sand lightly using with 1500 grit wet paper or finer
A few seconds is typically all that is required or until the damage is removed
2. Wipe off sanding residue and finish the sanding process with 3000 grit wet and wipe off sanding residue
3. Apply extra cut to area in gentle circular motion using polishing cloth
4. Remove extra cut with new polishing cloth
5. Apply liquid polish to area in a gentle circular motion using another new polishing cloth
6. Remove liquid polish while still damp using gentle circular motion using further new cloth