

MAKROLON HYGARD[®] CG375

MAKROLON HYGARD[®] CG375 laminate is a two-ply MAKROLON polycarbonate sheet for architectural security glazing applications and specialty vehicle glazing. MAKROLON HYGARD CG375 laminate features abrasion and UV resistant hard-coated surfaces for extended service life in harsh environments.

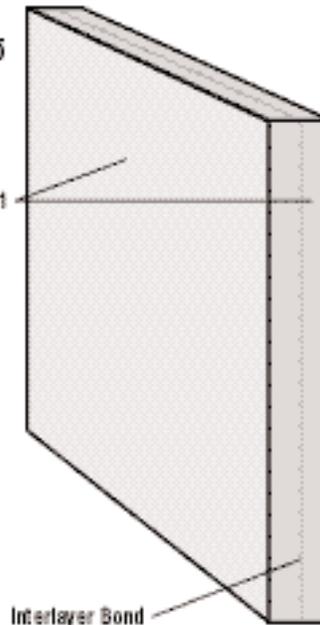
APPLICATIONS

MAKROLON HYGARD CG375 laminate is used primarily in detention facility and prison glazing to meet specific requirements for protection against forced entry/ egress into or from controlled areas. In addition, CG375 is used as cab glazing in off-road heavy equipment for protection from debris and projectiles.

Typical Physical Properties	
Gauge/Tolerance	.390 ± 5%
Weight	2.4 lbs./s.f.
Shading Coefficient	.92
% Light Transmittance	86% (clear)
Colors	Standard: Clear Custom Colors on request
Sheet Sizes	Standard: 38 x 96 48 x 60 60 x 96 Custom Sizes on request

**MAKROLON
 HYGARD CG375
 Laminate**

3/16" MAKROLON AR-1
 Polycarbonate Sheet



FORCED ENTRY RATINGS

HPW TP0500.01 Level II Step 11
 HPW Level A Ballistics (.38 Special)
 ASTM F1233 Class III Step 12

Product Data

MAKROLON HYGARD® CG375

GLAZING INFORMATION

- Use of structural security framing systems with equal or greater forced entry and/or ballistics ratings as the selected MAKROLON HYGARD laminate is recommended.
- Size MAKROLON HYGARD laminates to allow for a minimum of 1" edge engagement in the frame, with sufficient rabbet depth for material expansion (approx. 1/16"/ft.).
- Use wet or dry sealants/gaskets that are compatible with polycarbonate.
- Remove protective masking after glazing operations are completed and before prolonged exposure to direct sunlight, moisture, or high temperature.

CLEANING INSTRUCTIONS

- Rinse with clean water to remove abrasive dust and dirt.
- Wash with soap or mild detergent using a sponge or soft cloth. Do not scrub.
- Rinse once more. Dry with a soft cloth or chamois to prevent water spots.
- To remove labels, stickers, or grease, rub gently with a cloth wetted thoroughly in VM & P naphtha or isopropyl alcohol. Wash and rinse. Do not use razor blades, scrapers, or squeegees.

Product Specification

MAKROLON HYGARD CG375 laminate:

Two-ply, clear MAKROLON polycarbonate sheet constructed as follows:

- 3/16 MAKROLON polycarbonate sheet with high AR abrasion-resistant surface
- Polyurethane bonding interlayer
- 3/16 MAKROLON polycarbonate sheet with high AR abrasion-resistant surface

Material shall have a flexural strength of at least 13,500 psi per ASTM D-790; and shall have AR (high performance abrasion-resistant) surfaces for enhanced service life and resistance to marring. Material shall exhibit a self ignition temperature of 1077°F and a flash ignition temperature of 872°F (ASTM D-1929), and conform with ICBO & BOCA Model Building Codes as a CC-1 rated Approved Light Transmitting Plastic.



ALL PLASTICS



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